

Digital Technology Saves Milan WWTP Money and GHG Emissions



Henrik A. Rønnow Thomsen
David Pearce

Agenda

01

Who are we?

02

Nosedo WWTP,
Milan, Italy

03

Challenges

04

Results

04

Solution

05

Main control
strategies

06

GHG savings

07

Additional
potential

VEOLIA HUBGRADE PERFORMANCE PLANT KEY TAKE-AWAYS

- NEW WINDOW TO PLANNING CAPITAL UPGRADES
- OPTIMIZES EXISTING ASSETS



- OVER 100 REFERENCES WW
- PROVEN IN PRACTICE

+25
years of
experience

100+
references

1000 years of operation
from 1992 to 2022

15 M PE

Municipal + Industrial Customers

13
Patents



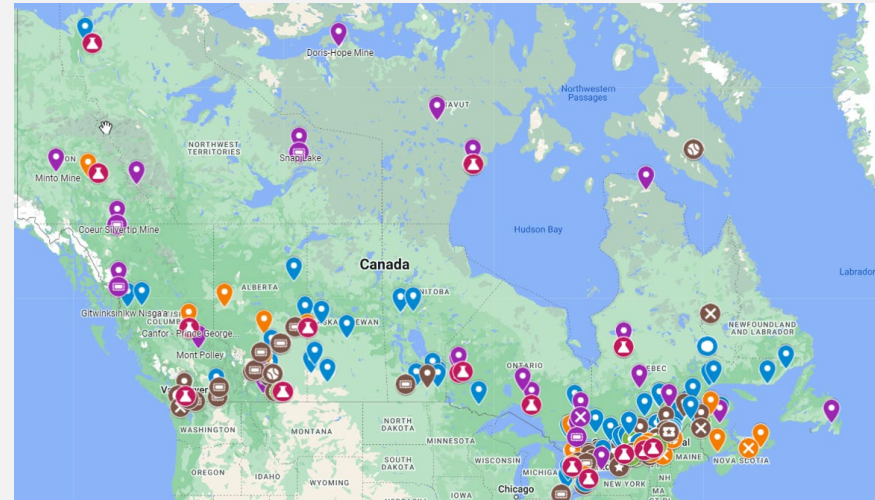
- VEOLIA PROCESS EXPERTISE
- FIRST IN CLASS PARTNERS
- OPERATOR REMAINS IN CONTROL



Veolia Water Technologies Canada



- Veolia Environnement group
- \$63B CAD 2022 revenues
- Water, waste, energy
- 75 years in Canada



NOSEDO WWTP (MILAN), ITALY

IMPROVEMENTS REQUIRED AFTER 15 YEARS



Construction & Operation

- 4 years to build the plant
- 15 years DBO contract

Digital Twin go live

- 11 features implemented
- 12 months to go live

Whats next?

- New features under investigation
- Integration of sewer network

Commissioning of the Nosedo Plant

2004

2019

Handover to MM with planned renovation

2020

Hubgrade Performance Plant is running

2021

First review of the performance guarantee

End of the performance guarantee contract

July 2023

Ambitions

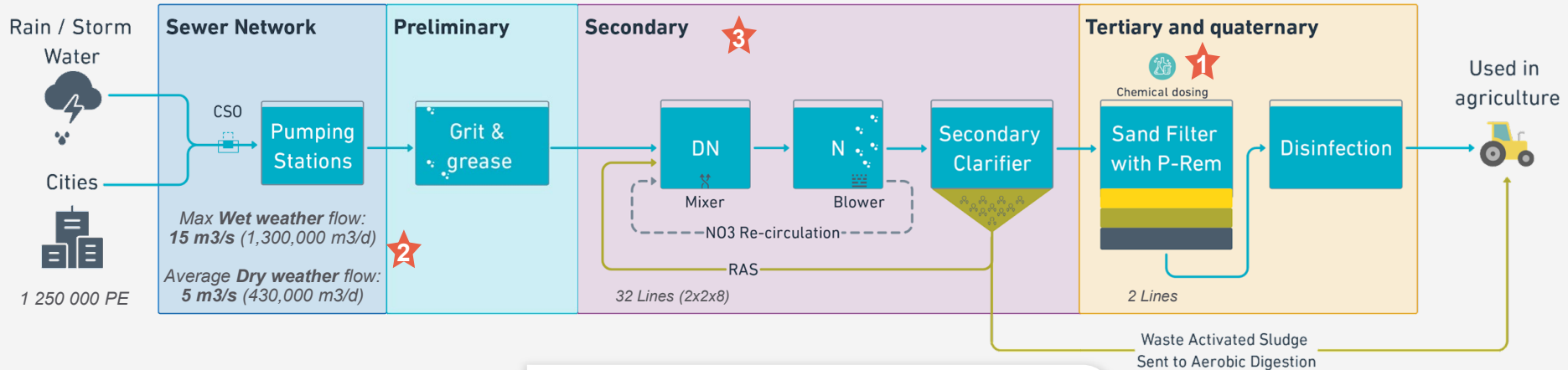
- Reduce operational costs
- Improve wet weather handling
- Improve biological load variations handling
- ...

Contract is evaluated

- Compliance
- Energy reduction
- Chemical reduction
- GHGs savings as a bonus

NOSEDO WWTP (MILAN), ITALY

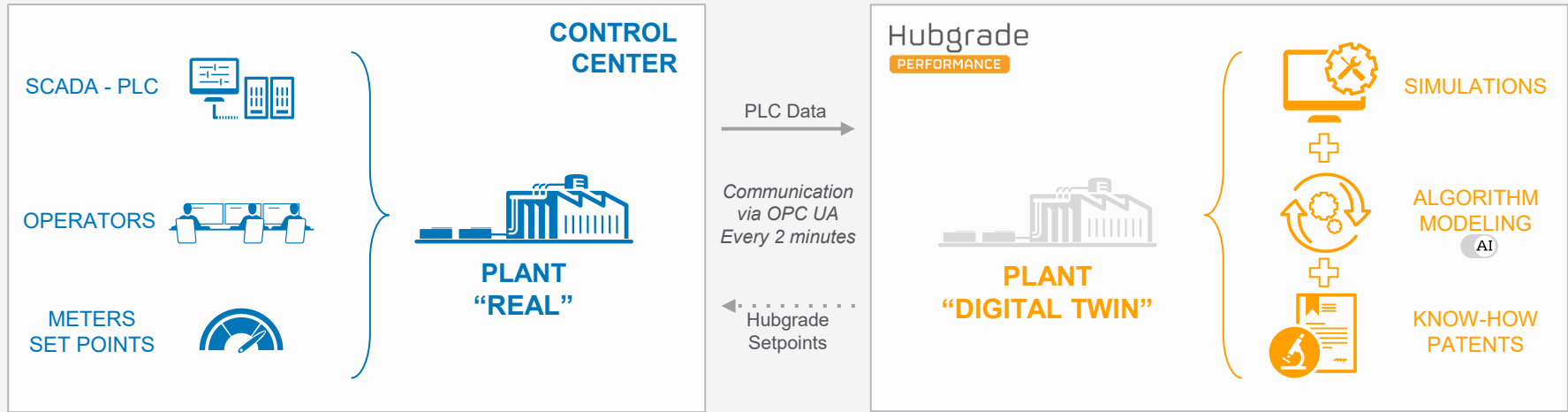
1.25M PE - MLE



Challenges

1. Reduce operational costs
2. Improve wet weather handling
3. Improve biological load variations handling

HUBGRADE PERFORMANCE PLANT REAL TIME OPTIMISATION AS A SERVICE



Strategy

Own Calculation AND Digital Twin SetPoint
Operator remains in control

Optimization

24/7/365 / Holistic / Best possible outcome
Handles multiple sets of Data

REAL TIME OPTIMISATION AS A SERVICE TO ANSWER VARIOUS NEEDS

Compliance



Operational excellence



Sustainability



Ensure high level of water
quality to comply with stringent
regulations - **24/7-365**

Reduce **OPEX**,
avoid investments and increase
productive **uptime**

Reduce your environmental
footprint
Achieve sustainable development goals

BACK TO NOSEDO - PERFORMANCE GUARANTEE

RESULTS OVER EXPECTATIONS & ROI < 2 YEARS



Compliance

Contractual

- Total N < 10 mg/l
- Total P < 1 mg/l

Achieved*

- Total N: From 7.1 to 4.6 mg/l
- Total P: From 0.90 to 0.84 mg/l

10 to 30% reduction

Operational excellence

Contractual

- Reduce Electricity & Coagulant OPEX by 400k€ / year

Achieved*

- Reduce Electricity & Coagulant OPEX by 740k€ / year

Reality**: 1,967k€ in 2023

85% more than expected



- 30%



- 60%

Sustainability

Contractual

- No requirement on reduction in CO2 equivalent

Achieved*

- 1.5k t/y CO2 (elec & chemicals)
- 20k t CO2 (BioP tank avoided)

25 000 tonnes of CO2 avoided

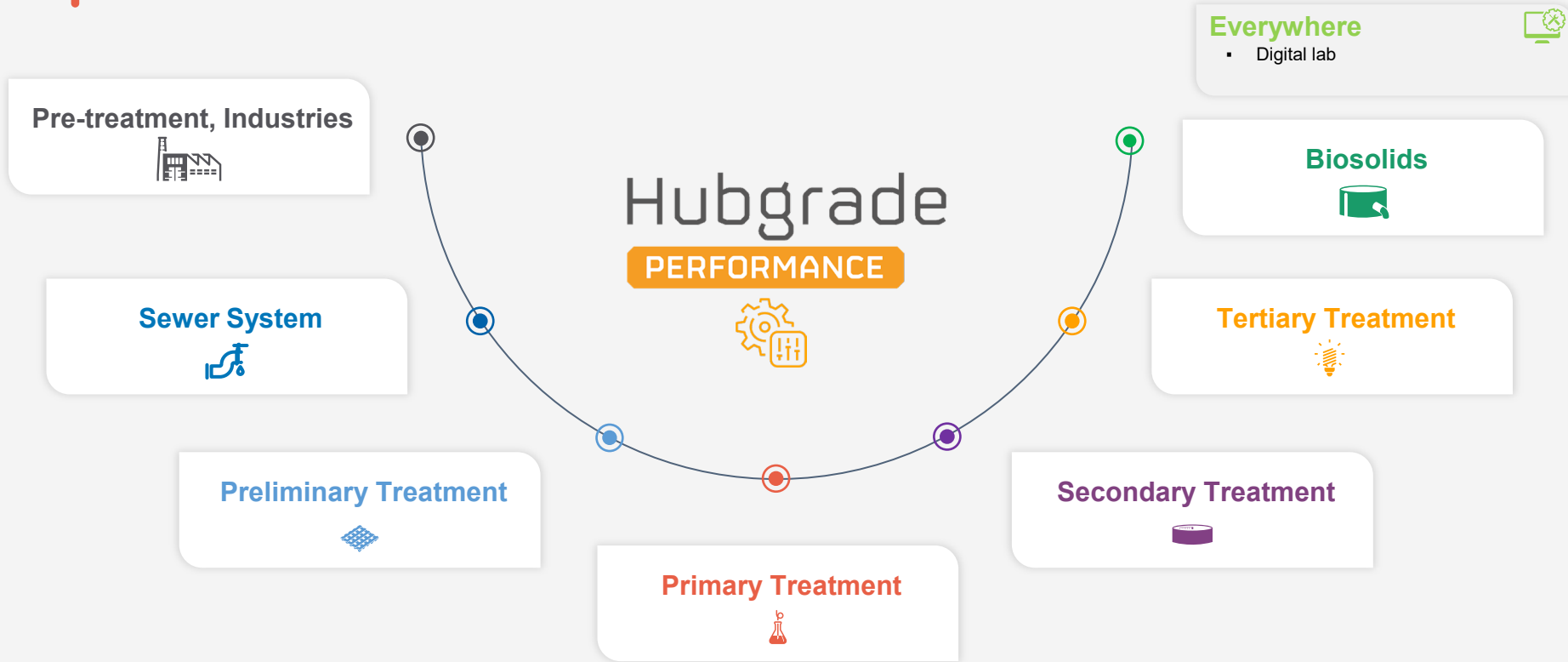
1 Euro = ~1.5 CAD\$

*Average for the past 2.5 years of contract

**With current prices MM saved nearly 2M€ for the 3rd year 9

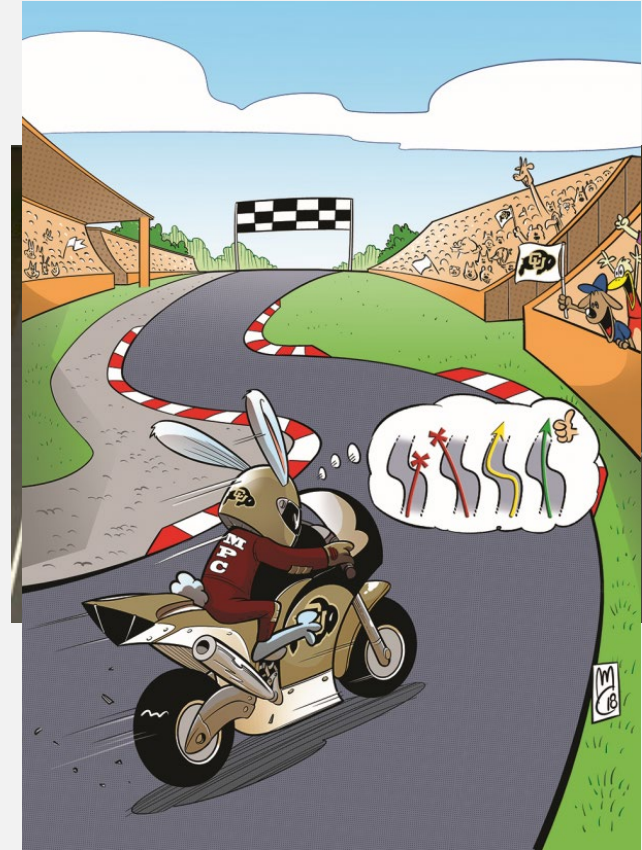
HOW DID WE OBTAIN SUCH RESULTS?

FEATURES AS A SERVICE - MORE THAN 50 FEATURES



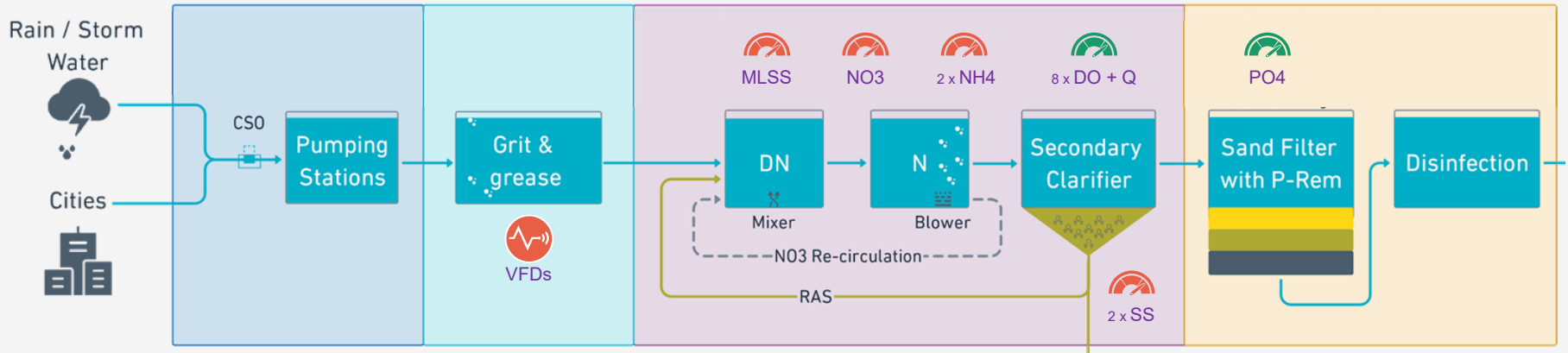
DO & Nitrogen Removal - AI Based on Model Predictive Control (MPC)

1. **Implement a model** which predicts the future based on the history incl. time delays in sensors, equipment, biomass and loading
1. **Optimize** and “choose” the best optimization from a number of criterias
1. **Update automatically** the predictions and optimisation each 2. minutes as soon as new data/information are available



HUBGRADE + SENSORS + EQUIPMENTS

1M € PROJECT - 1 YEAR TO SET IT UP



Stormwater Forecast	Grit Chamber Aeration	DO & N Removal Enhanced ABAC	NO3 Recirculation	P-Precipitation
		Mixer	RAS Return Activated Sludge	
		Air Supply Dynamic Air Pressure	SRT Solids Retention Time	
		StandBy	Stormwater Mode	

ENHANCED ABAC - DO & N REMOVAL BASED ON NH₄, NO₃ AND POSSIBLY PO₄



DO & Nitrogen Removal

WHY

- Ensure compliance
- Reduce OPEX (energy)
- Reduce CO₂ emissions
- Lower SVI (Easier sludge settling)

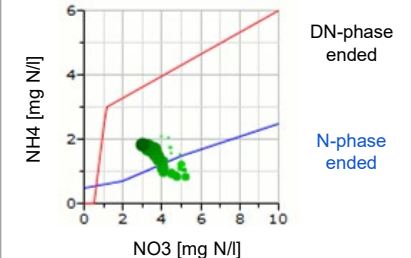
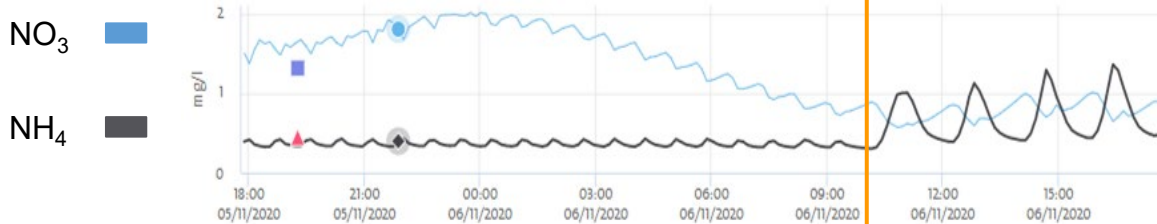
HOW

- Avoid over-aeration
- Enhance the usage of COD for NO₃ removal.
- Enhance balancing of N/DN processes according to load variations.

WHAT

- Two patented optimized controls:
- regulating the DO set point
 - regulating N/DN switching phases.
- Providing set points for intermittent aeration and DO based on real-time measurements of NH₄, NO₃ and PO₄ in the aeration tanks.

Without Plant < > With Plant



STANDBY[®] MODULE

OPTIMIZE DURING LOW LOADS OR GOOD PERFORMANCE



OPEX



Energy



Chemicals



Compliance



Standby

WHY

- Reduce OPEX (energy)
- Reduce coagulant due to Enhanced Bio-P
- Enhanced biomass



HOW

- **Temporary** standby/close down process lines when low load/good performance has been detected
- Let biomass go anaerobic and remove P



WHAT

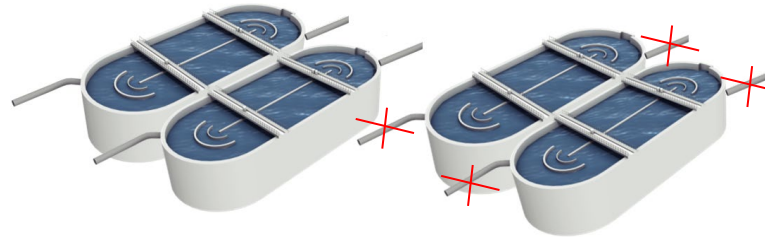
Patented real-time optimization:

Providing set points for relevant standby of 1 or many lines by stopping inlet, mixer, aeration, internal pumping

Standby OFF



NH₄+NO₃



Mixing

Air



PO₄

Standby ON

SMART BIO-P[®]

ENHANCED BIO-P IN EXISTING N/DN TANKS



OPEX



Chemicals



Compliance



Capacity



SMART
Bio-P[®]

WHY

- Enhance biological P-removal
- Reduction of chemicals OPEX



HOW

- Real time control to create temporary anaerobic phases during low load/good performance & low flow



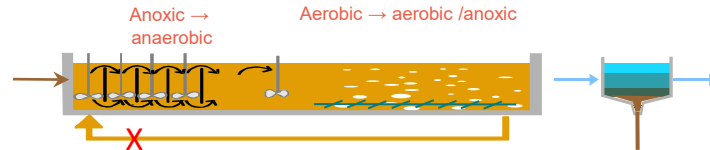
WHAT

Find a time slot for growth of Bio-P bacteria somewhere in existing volume.

Adaptable to all activated sludge plant designs (incl. IFAS)

Example: Conventional plugflow ASP - MLE

Change of process in the upstream anoxic/aerobic sections to temporary anaerobic



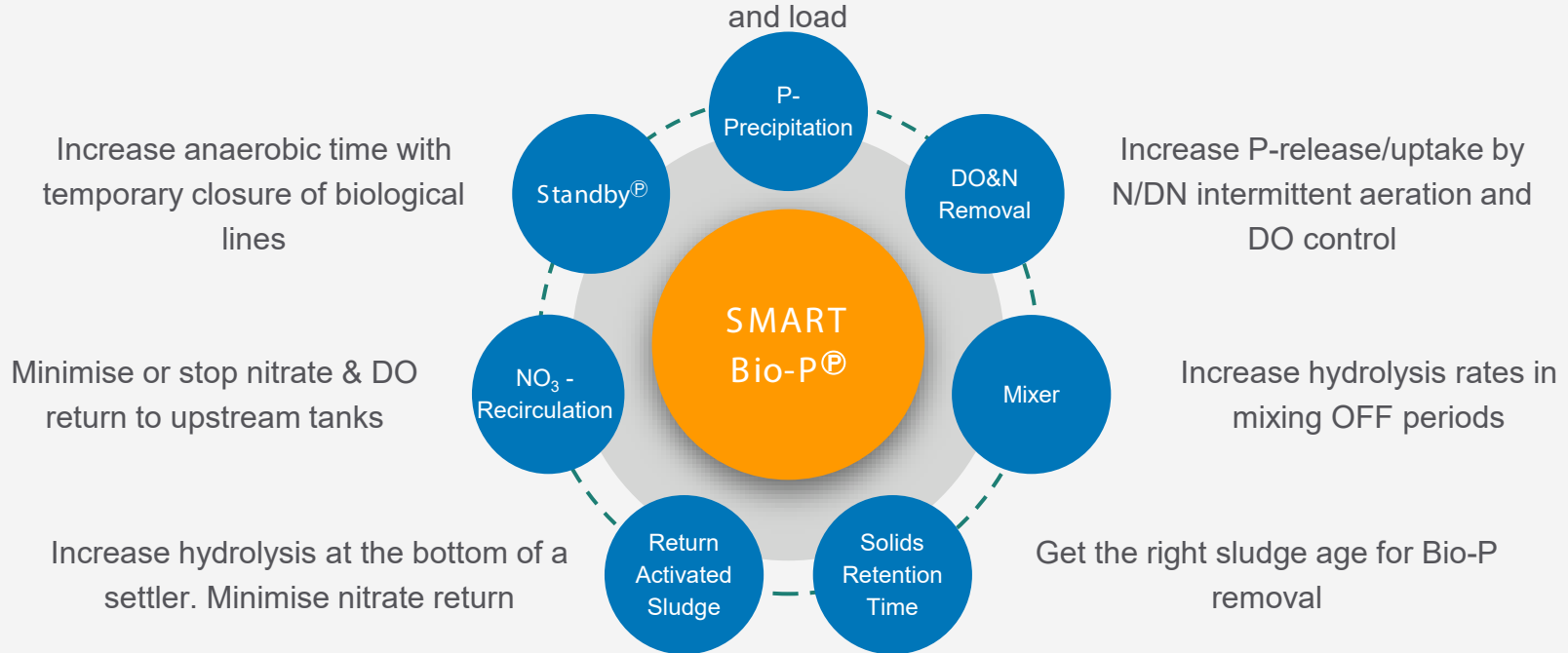


SMART BIO-P[®] - ENHANCED BIO-P IN N/DN TANKS

REDUCE COAGULANT DOSAGE

Adjust the dosing of coagulant chemicals according to the need

and load



STORMWATER MODE[®]

FEATURE IN DETAIL



OPEX



Energy



Chemicals



Compliance



Capacity



Stormwater Mode

WHY

- Increase flow through biological WWTP during rain events
- Reduce sludge escape during rain events



HOW

- Real time control of settling phases to keep activated sludge inside the process tanks during highflow



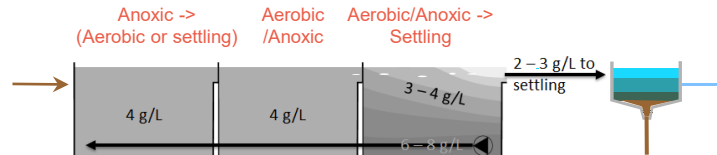
WHAT

Find a place for settling of activated sludge somewhere in existing volume

Adaptable to all activated sludge plant designs

Example: Conventional plugflow ASP - MLE

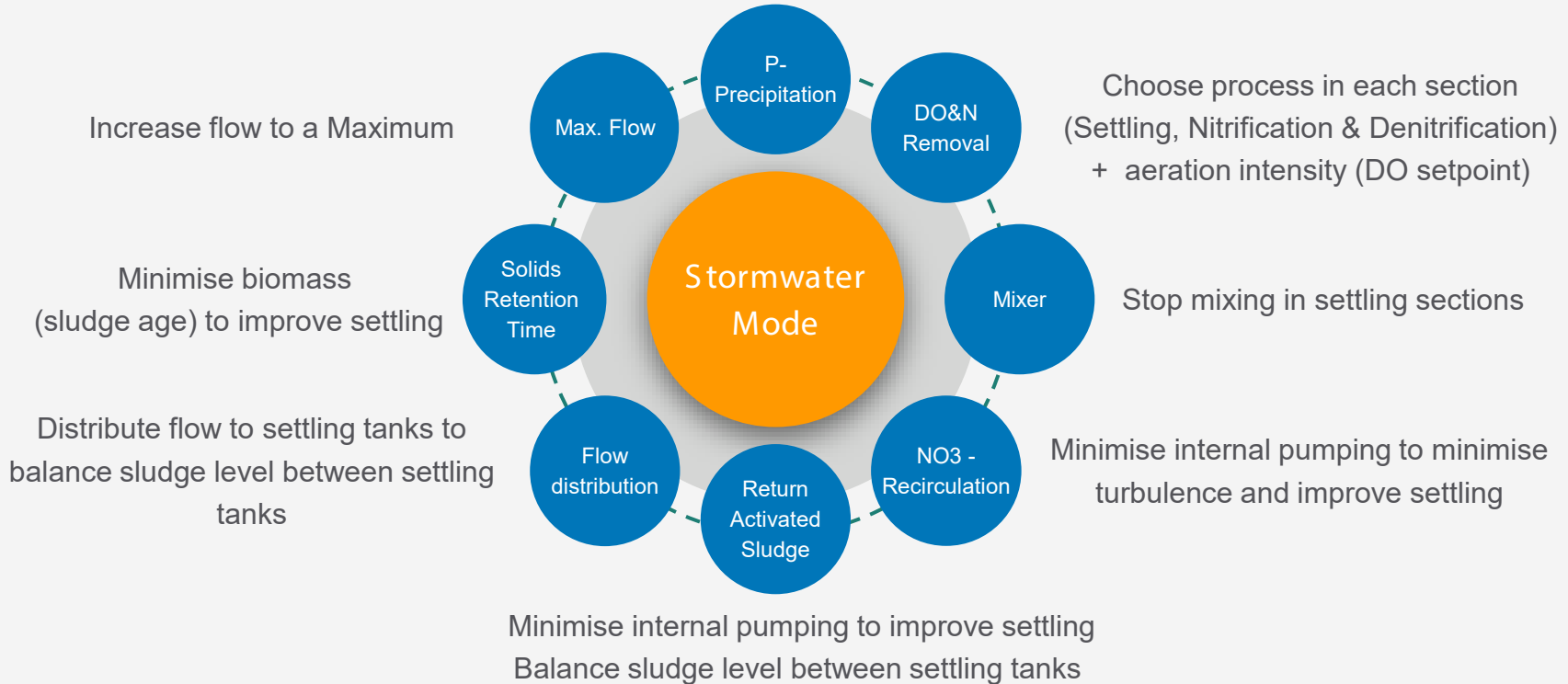
Settling in selected sections N/DN in other sections





STORMWATER MODE[®] - BETTER HANDLING OF RAIN

PREPARE FOR RAIN (SETTLING, FORCED RAS FLOW, CLEANING...)



BACK TO NOSEDO APPLIED MODULES



DO & Nitrogen Removal SMARTGrid Spot Price

AI



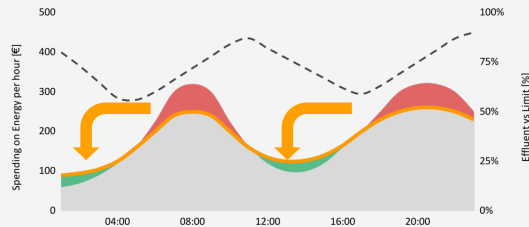
OPEX

Main Benefits*:

- Energy consumption is balanced & postponed to lower price period.
- 10 to 20 % more OPEX savings
400 k€/y (600 k\$CAD/y)

Extra CAPEX:

- Nothing needed (apart Hubgrade ;)



*:Compliance is always the priority

N₂O-minimization



Footprint

Main Benefits*:

- Minimize N₂O emissions by up to 80% balancing the N / DN periods based on N₂O measures

Extra CAPEX:

- Additional N₂O sensors

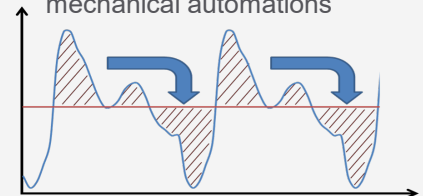


Main Benefits*:

- Usage of unused volumes in the system (pipes and/or basins in the sewer & wwtp network) as storage volume(s)
- 15 to 30% more OPEX savings
650 k€/y (1000 k\$CAD/y)

Extra CAPEX:

- Hydraulic sewer pre- study + potential mechanical automations



VEOLIA HUBGRADE PERFORMANCE PLANT KEY TAKE-AWAYS

- NEW WINDOW TO PLANNING CAPITAL UPGRADES
- OPTIMIZES EXISTING ASSETS



- OVER 100 REFERENCES WW
- PROVEN IN PRACTICE

+25
years of
experience

100+
references

1000 years of operation
from 1992 to 2022

15 M PE

Municipal + Industrial Customers

13
Patents



- VEOLIA PROCESS EXPERTISE
- FIRST IN CLASS PARTNERS
- OPERATOR REMAINS IN CONTROL



THANKS - Questions?



Contact Information:

David.pearce@veolia.com

416-768-8158