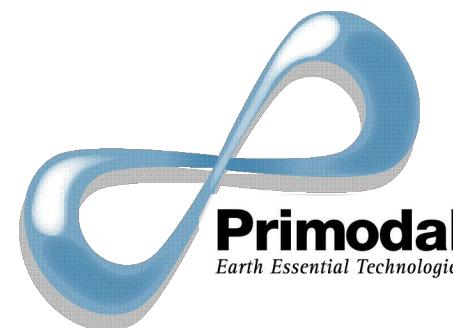


# Real-Time Process Benchmarking:

Using Data More Effectively

# Barriers To Innovation:

The Lack of Initiative Is Costing  
Millions



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## □ General Approach

- Realise benefits each step

### **Data Understanding**

- detailed system understanding
- data analysis / quality assessment / operational procedures

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- **Digital Solution**

- adoption



## □ Manage Entire Data Life-Cycle

- Design, □ What data and why is it needed?
- Commissioning, Collection, □ Resource allocation, departments?
- Maintaining, Repairing, □ Data quality be assured?
- Modifying, Replacing □ Criteria for replacement?



## □ Numerous Unrealised Benefits

- Process insights; Risk assessments
- Day-to-day operations; Future operations; Situational awareness

## □ Effort

- Already collecting the data
- Can be automated



## □ 95% of GenAI Projects Fail (MIT)

- Domain Knowledge Missing
- Generic Tools, Great Demos, Low Transformation

## □ Need for Context, Customisation => Domain Knowledge



- Plant Data
- Data Quality Assessment
- **High Quality Data**

## □ Data Quality Solution

- Automated, goal-oriented
- Ease-of-Use data algorithms
- Standardised approaches
- Verifiable QA/QC

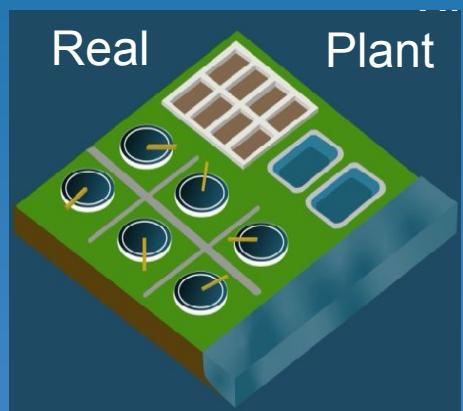


## □ Data-Derived Outcomes

- Real-time process KPIs
- Digital twin output
- Operational parameters
- Risk assessment
- Situational awareness

- **Data / Model**
  - Operations
  - Process knowledge
- Engineering
  - Data & design
- Control
  - Control system design
- Lab
  - Reference values
- Instrumentation
  - Sensor info
- Management
  - Decision metrics

# PrecisionNow Digital Twin

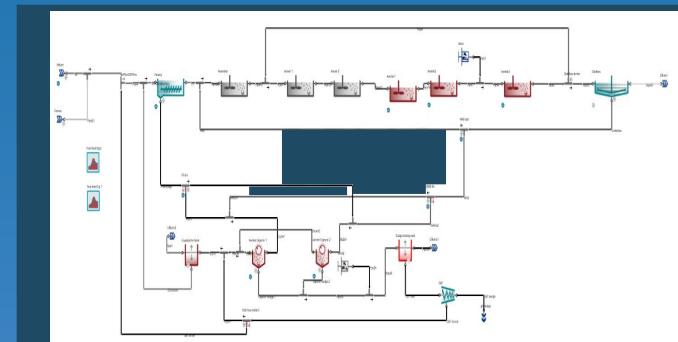


Raw Data  
(sensors, lab, ...)



Analysis Results,  
Actionable Information,  
Situational Awareness

Simulation Results

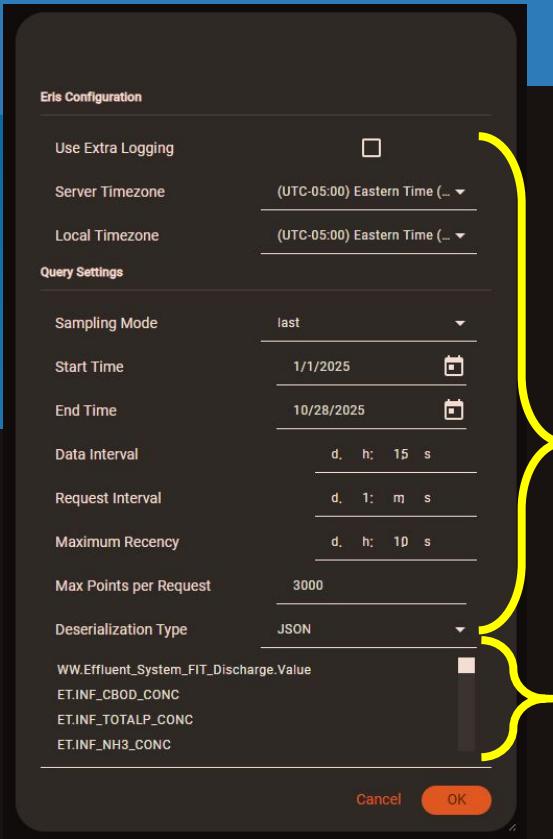
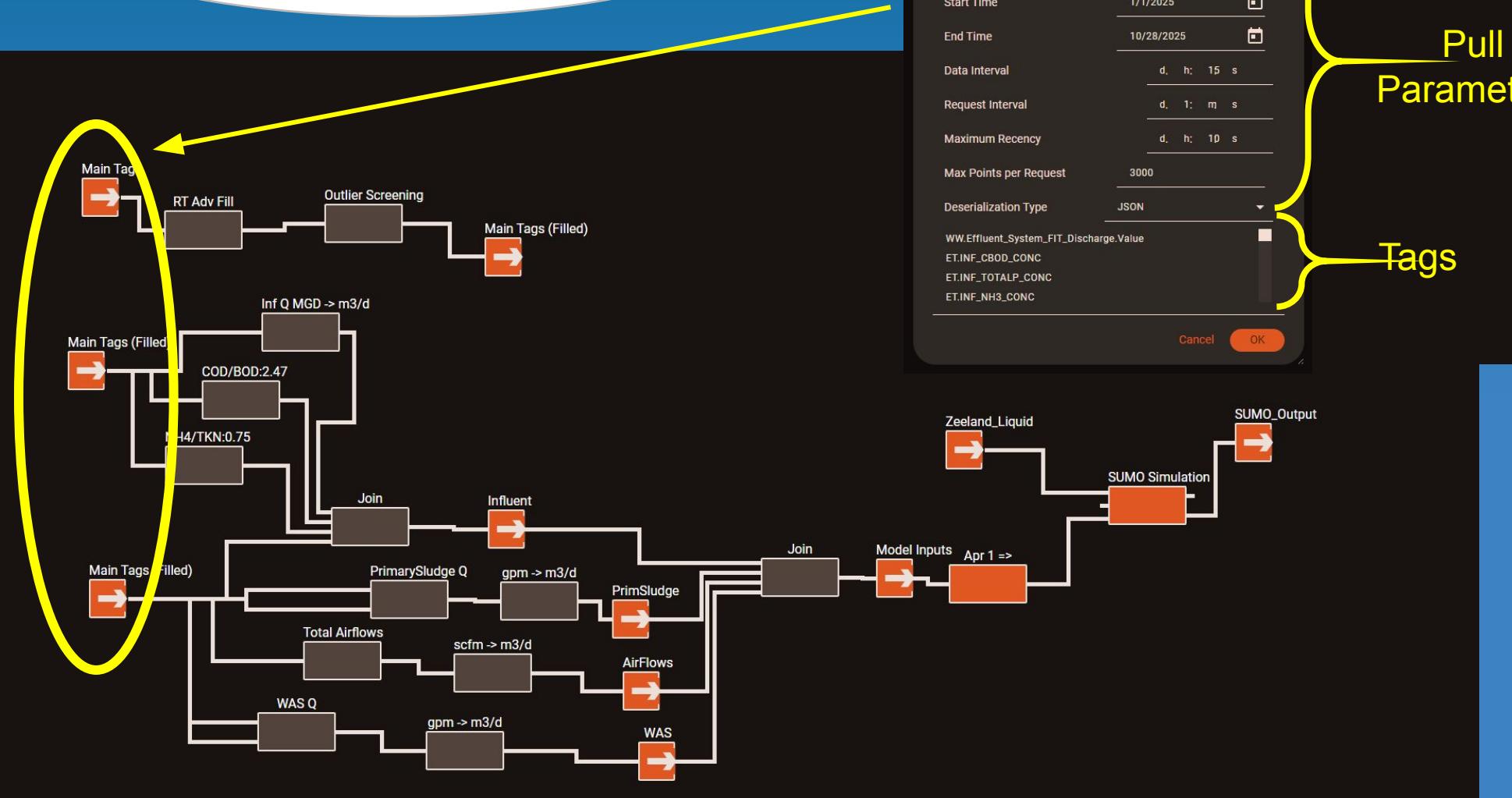


Quality Checked,  
Simulation Input Data

PrecisionNow

# dDockDT

A PRIMODAL SYSTEMS DIGITAL TWIN TECHNOLOGY

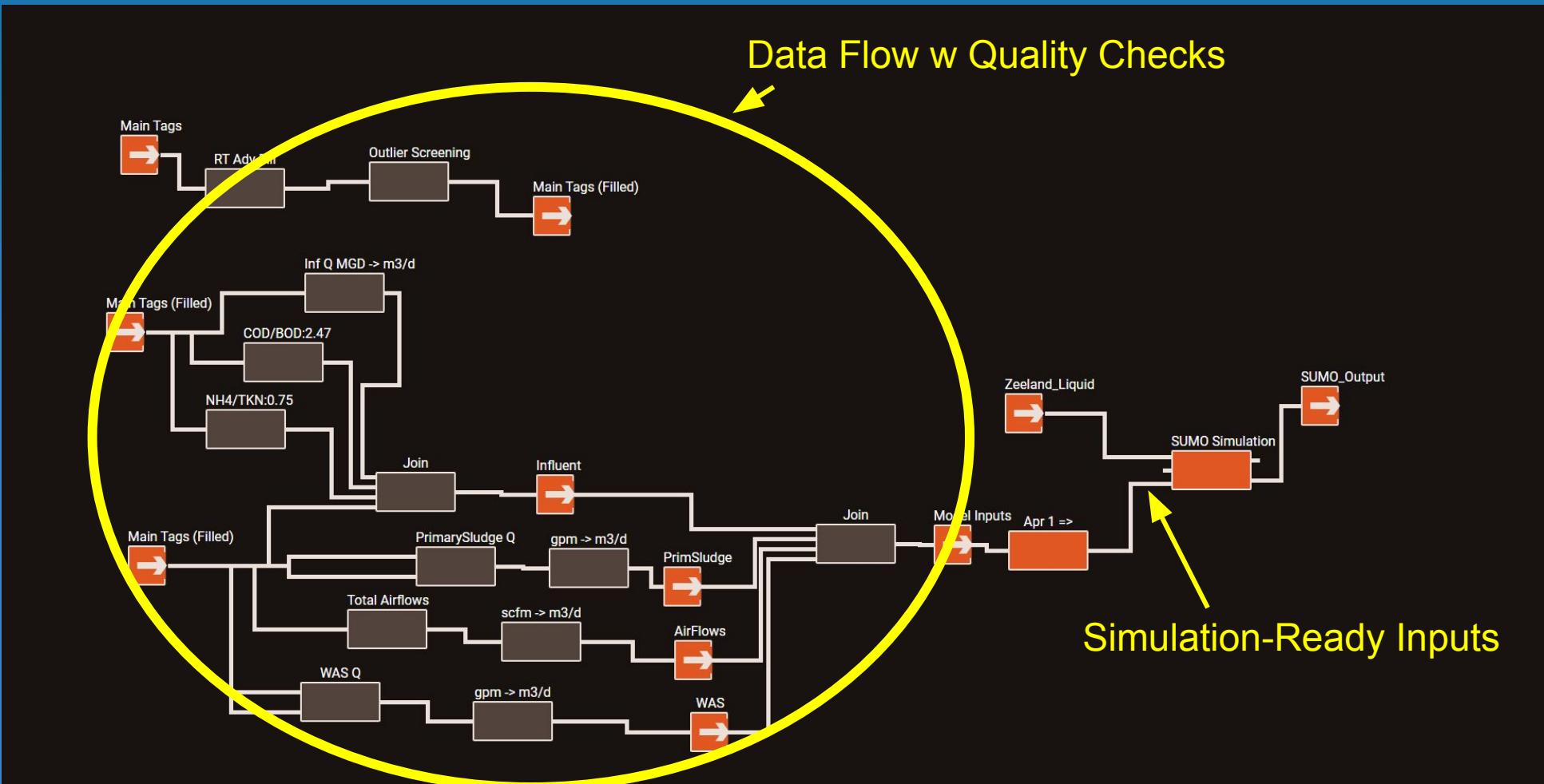


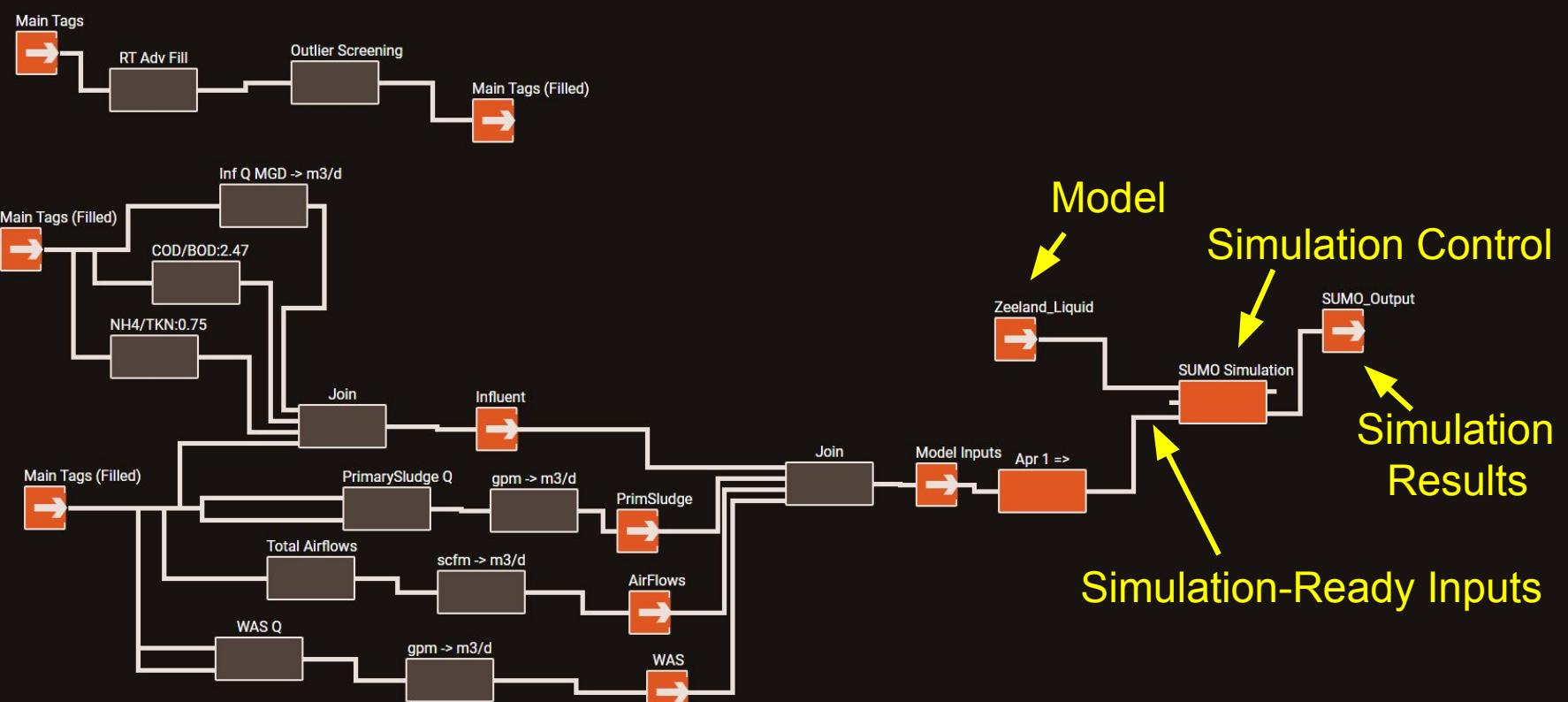
Raw Data Import

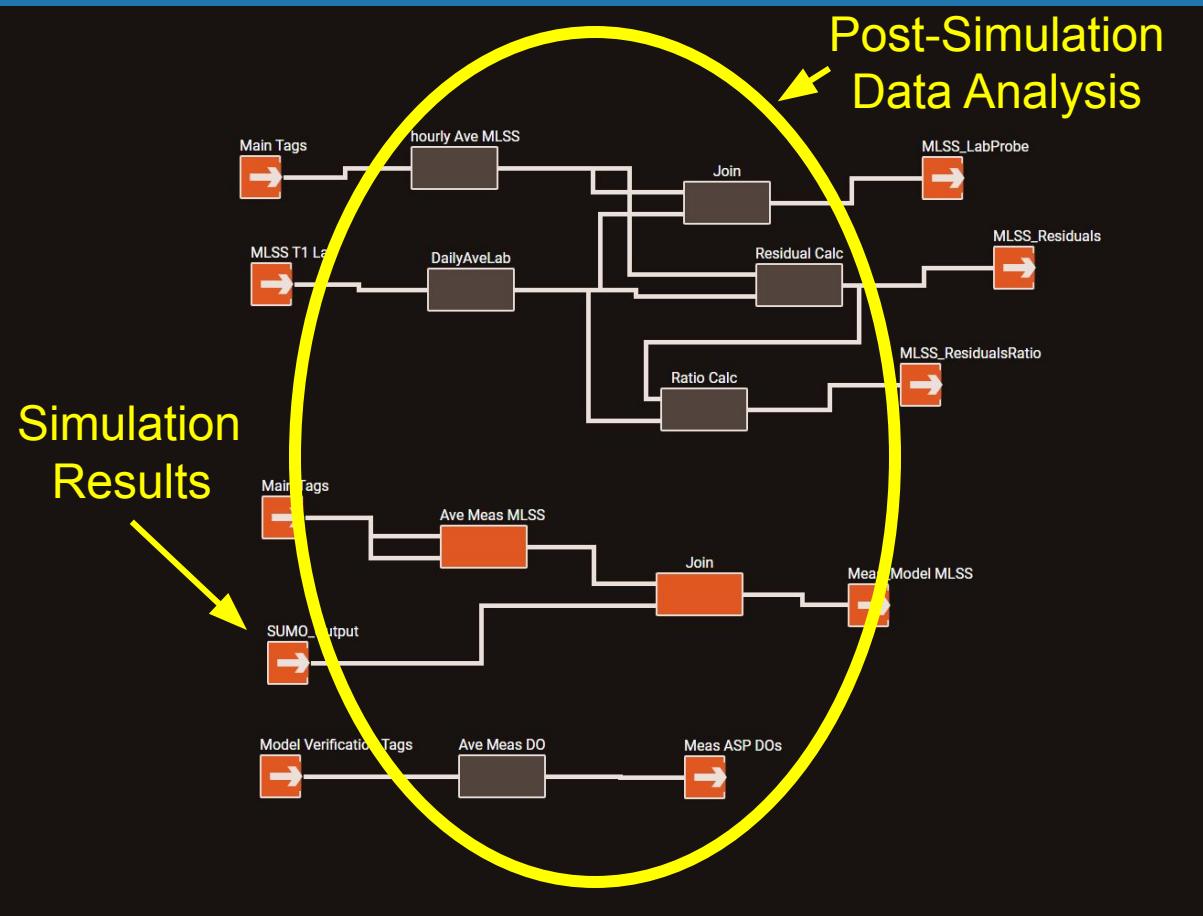
Pull Parameters

Tags



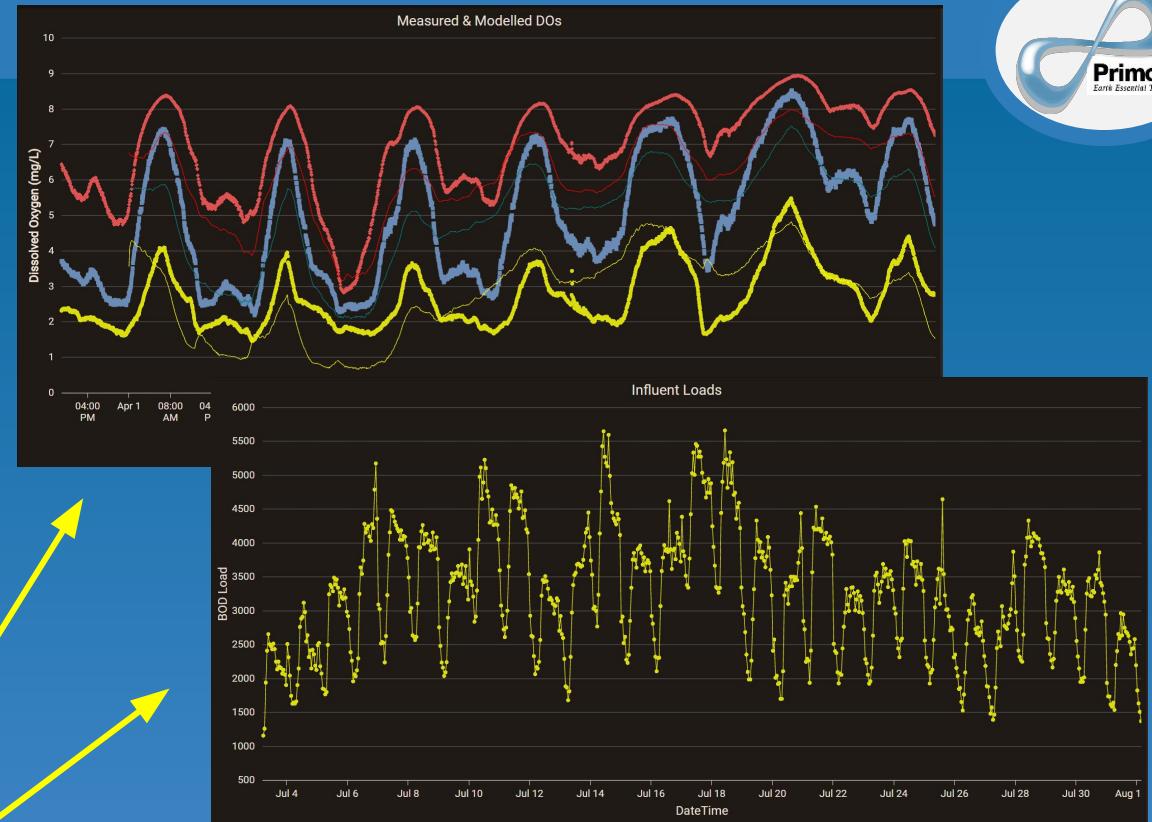
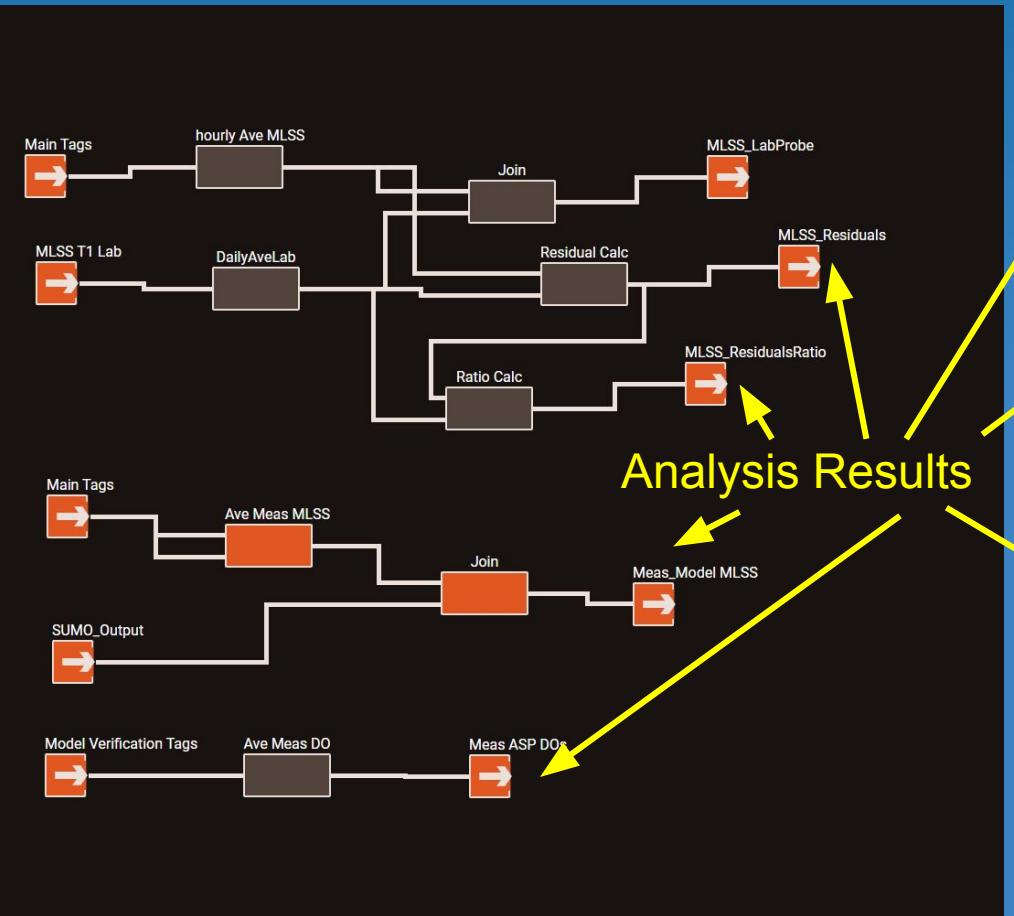
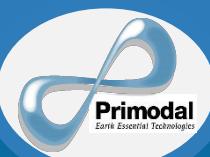






PrecisionNow

**dDockDT**  
A PRIMODAL SYSTEMS DIGITAL TWIN TECHNOLOGY



## Real-Time KPIs

- MLSS Setpoints
- Fe Dosing Rates
- $$/m^3$  treated
- $kWh / m^3$
- $m^3$  gas / kg of solids, ...

# *Solution Success*

## *□ PrecisionNow Implementation*

- User-Configurable DT technology
- Data scheduling to/from the model
- Real-time pre/post data analysis & preparation
- Multiple model capabilities (simple, AI, mechanistic, ...)

## *□ PrecisionNow Advantage*

- Assessment of data quality *is essential*

- **Data assisted operation**
  - **Operations**
    - Process monitoring assistance, SOPs
  - **Engineering**
    - Upgrade testing
  - **Control**
    - Control system design and testing
  - **Lab**
    - Optimised data collection, data quality
  - **Instrumentation**
    - Optimization of sensor maintenance
  - **Management**
    - Decision support

## □ IT Policies

- Inflexible
  - incorrectly assume outcomes and risk
    - geared towards and only applicable to major tech companies (MS, Oracle, SAP, AWS ...)
- Risk
  - no mechanism/policy for assessing risk properly
  - unwilling to test, easier to just reject unknown
- Approval
  - No roadmap for adoption approval, 'passing the buck' is common ... 'not our decision'

## □ IT Policies

- Competencies
  - ‘Why are we talking to this guy ? This is a feature of our network and the software that we purchased from another vendor’
  - Questionnaires that **equate oddly different risks** or are **simply not applicable** □ **inflexible**

‘Does the organisation review its policies annually?’

||

‘Does the solution use strong encryption for transmission of confidential information?’

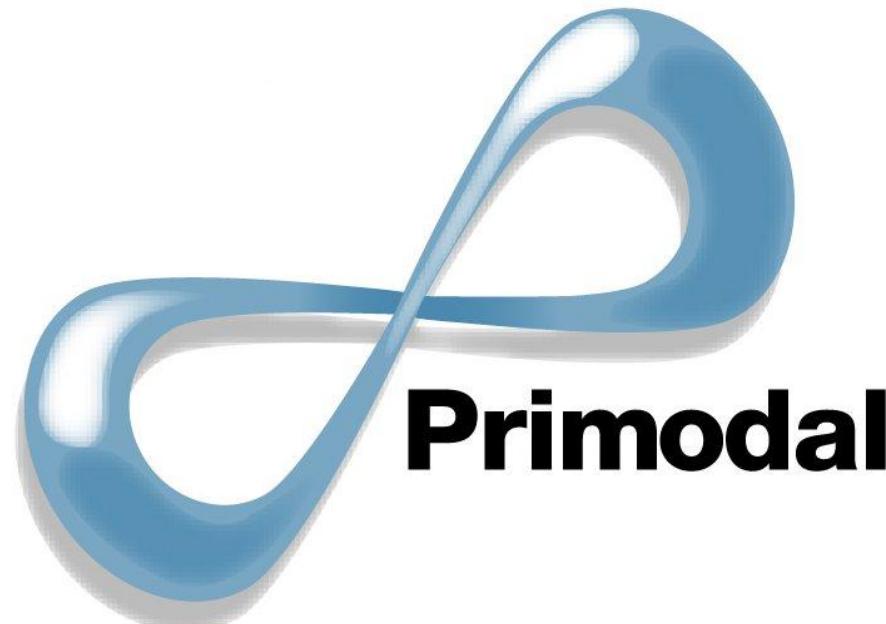
## □ Policy Disconnect

- **Institutional & Implementation**
  - No incentive for adoption of new ideas
  - Buy Canadian, but reality is that acceptance geared to US giants
  - International client appetite for risk based on the actual risk
    - Willingness to invest in and work with innovative companies

## □ Costs to Canada

- Municipal clients paying 10x more for work
- Technology & expertise leaving the country

# Thank-you !



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