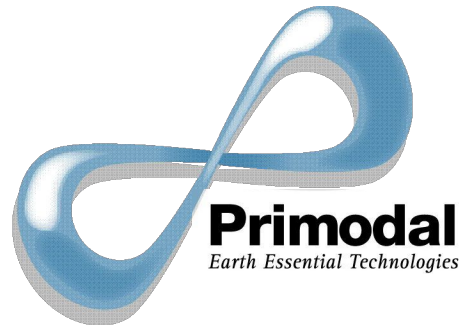


Real-Time Process Benchmarking:

Using Data More Effectively

Barriers To Innovation:

The Lack of Initiative Is Costing
Millions



John B. Copp, Ph.D.
Primodal Inc. , Hamilton, ON, Canada



□ General Approach

- Realise benefits each step



Data Understanding

- detailed system understanding
- data analysis / quality assessment / operational procedures

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 - given this data, what can I do, what do I need
 - **Digital Solution**
 - adoption



☐ Manage Entire Data Life-Cycle

- Design, ☐ What data and why is it needed?
- Commissioning, Collection, ☐ Resource allocation, departments?
- Maintaining, Repairing, ☐ Data quality be assured?
- Modifying, Replacing ☐ Criteria for replacement?



□ Numerous Unrealised Benefits

- Process insights; Risk assessments
- Day-to-day operations; Future operations; Situational awareness

□ Effort

- Already collecting the data
- Can be automated



□ 95% of GenAI Projects Fail (MIT)

- Domain Knowledge Missing
- Generic Tools, Great Demos, Low Transformation

□ Need for Context, Customisation => Domain Knowledge



- Plant Data
- Data Quality Assessment
- **High Quality Data**

□ Data Quality Solution

- Automated, goal-oriented
- Ease-of-Use data algorithms
- Standardised approaches
- Verifiable QA/QC

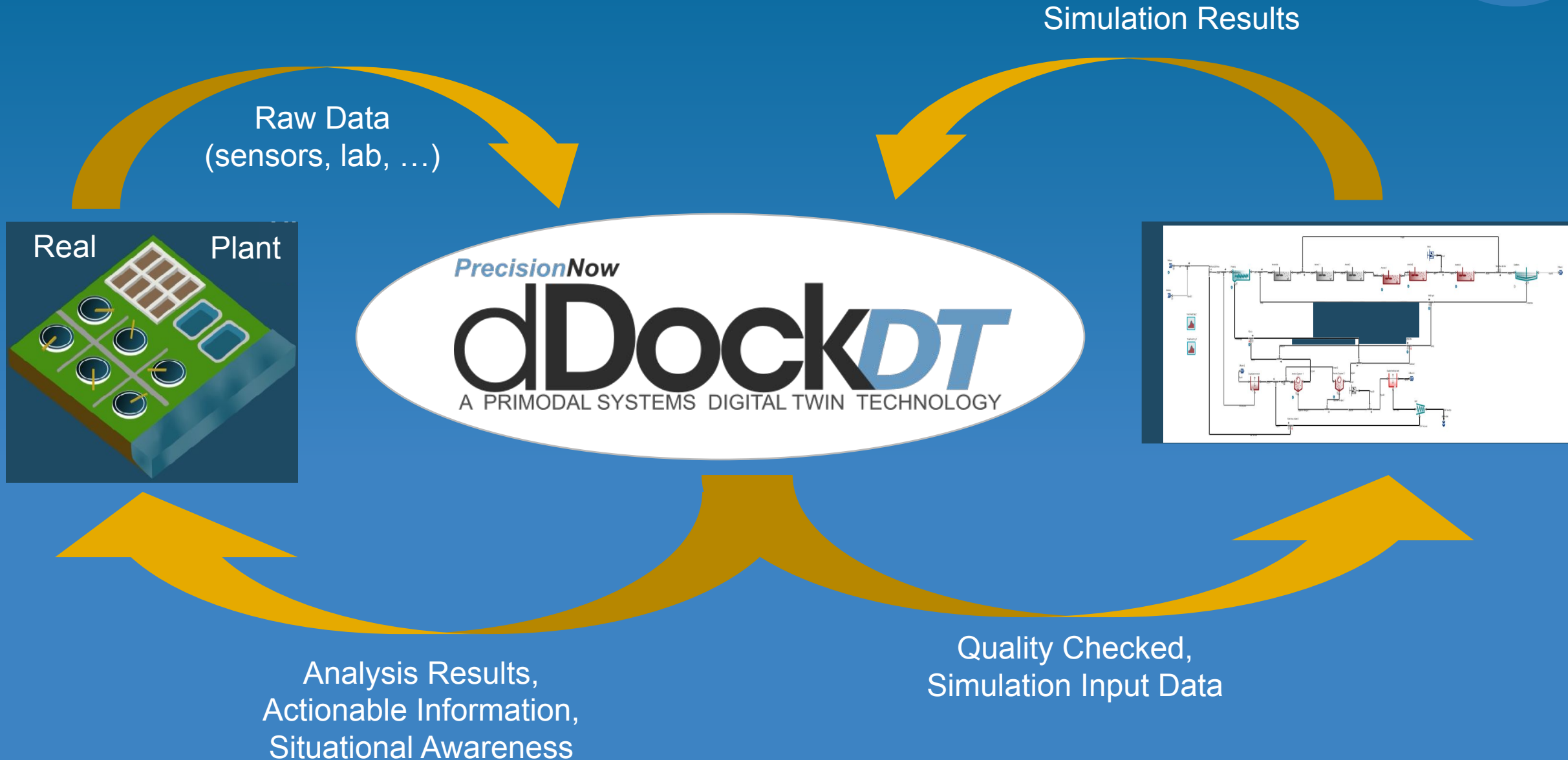


□ Data-Derived Outcomes

- Real-time process KPIs
- Digital twin output
- Operational parameters
- Risk assessment
- Situational awareness

- **Data / Model**
 - Operations
 - Process knowledge
- **Engineering**
 - Data & design
- **Control**
 - Control system design
- **Lab**
 - Reference values
- **Instrumentation**
 - Sensor info
- **Management**
 - Decision metrics

PrecisionNow Digital Twin



PrecisionNow

dDockDT

A PRIMODAL SYSTEMS DIGITAL TWIN TECHNOLOGY



Eris Configuration

Use Extra Logging ☐

Server Timezone (UTC-05:00) Eastern Time (...)

Local Timezone (UTC-05:00) Eastern Time (...)

Query Settings

Sampling Mode last

Start Time 1/1/2025

End Time 10/28/2025

Data Interval d. h: 15 s

Request Interval d. 1: m s

Maximum Recency d. h: 10 s

Max Points per Request 3000

Deserialization Type JSON

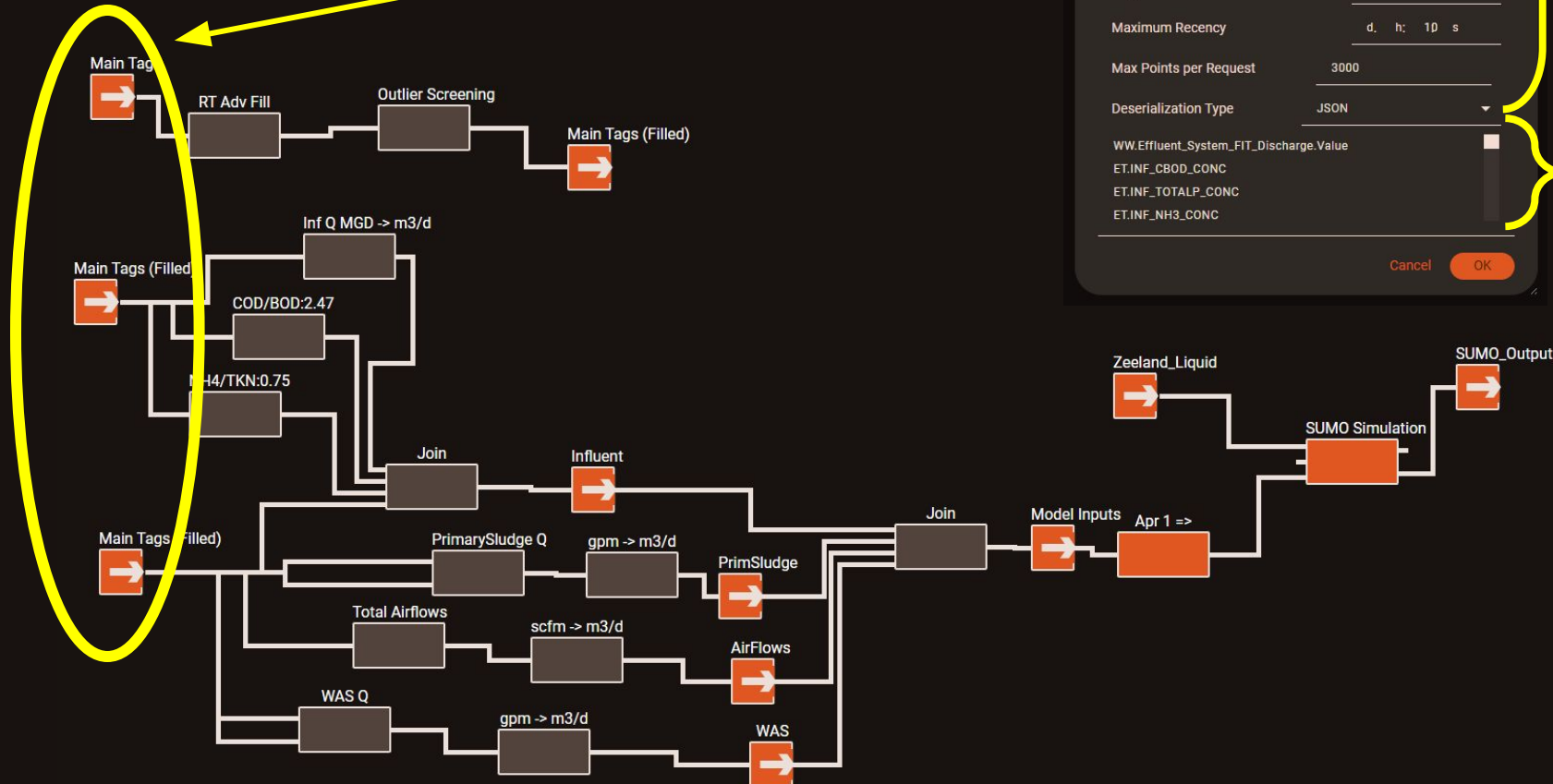
WW.Effluent_System_FIT_Discharge.Value
ET.INF_CBOD_CONC
ET.INF_TOTALP_CONC
ET.INF_NH3_CONC

Cancel OK

Raw Data
Import

Pull
Parameters

Tags



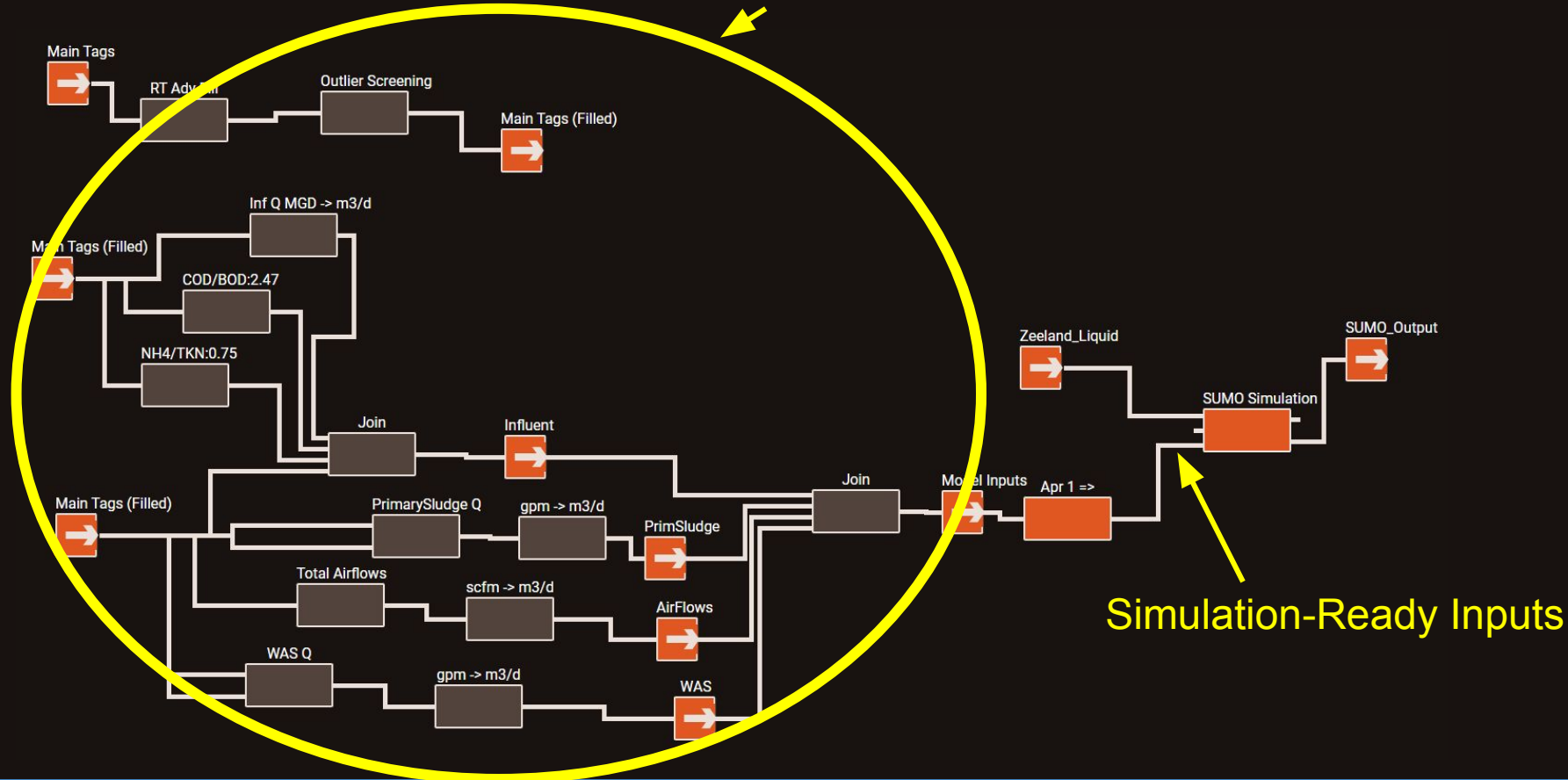
PrecisionNow

dDockDT

A PRIMODAL SYSTEMS DIGITAL TWIN TECHNOLOGY



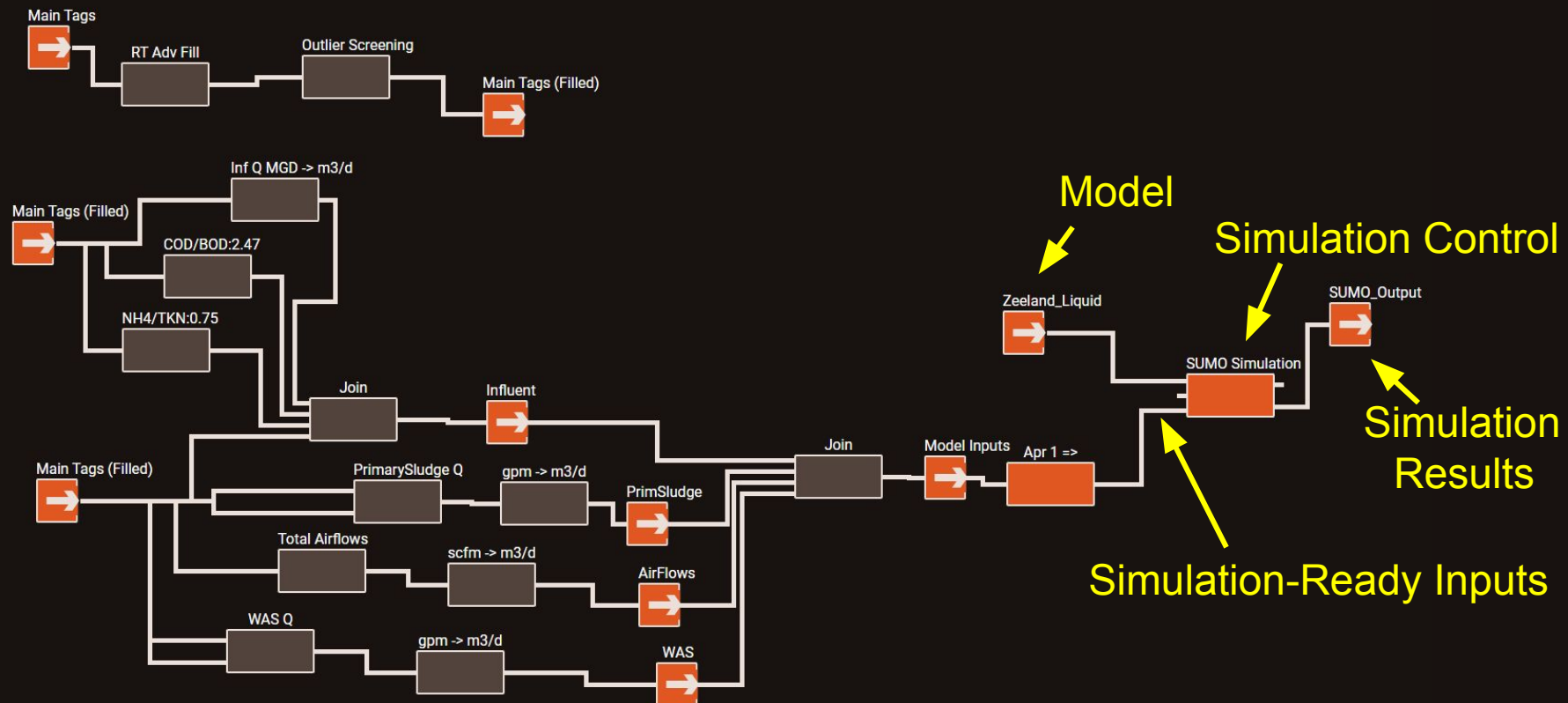
Data Flow w Quality Checks



PrecisionNow

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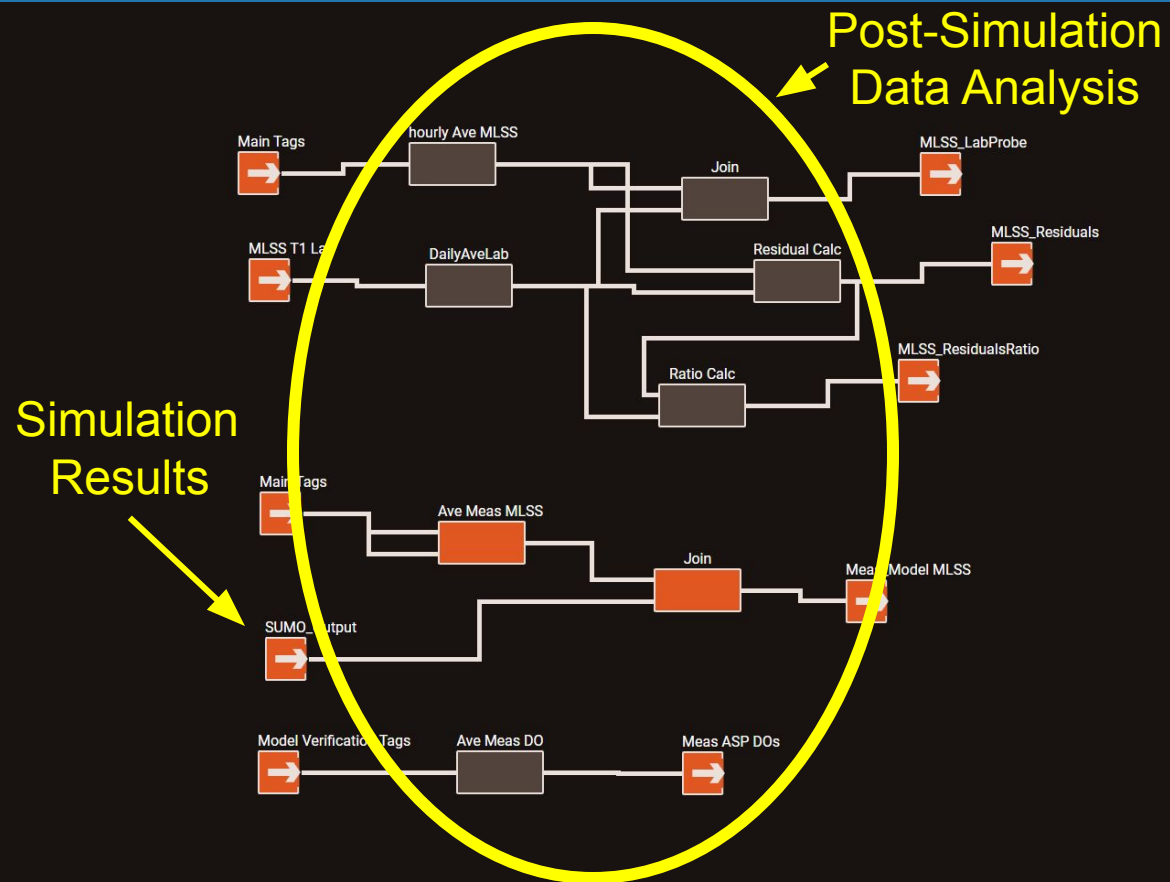
A PRIMODAL SYSTEMS DIGITAL TWIN TECHNOLOGY



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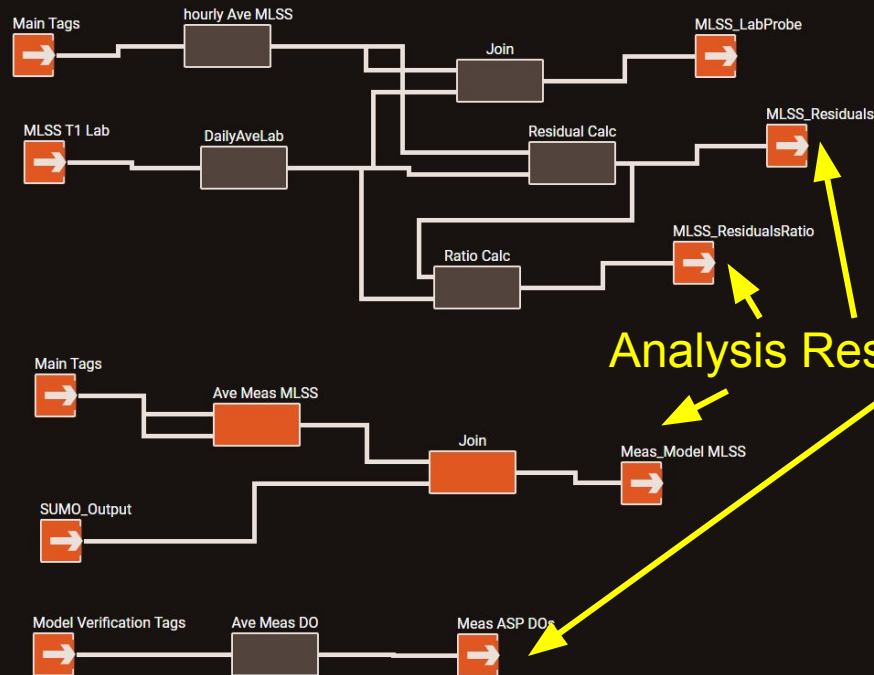
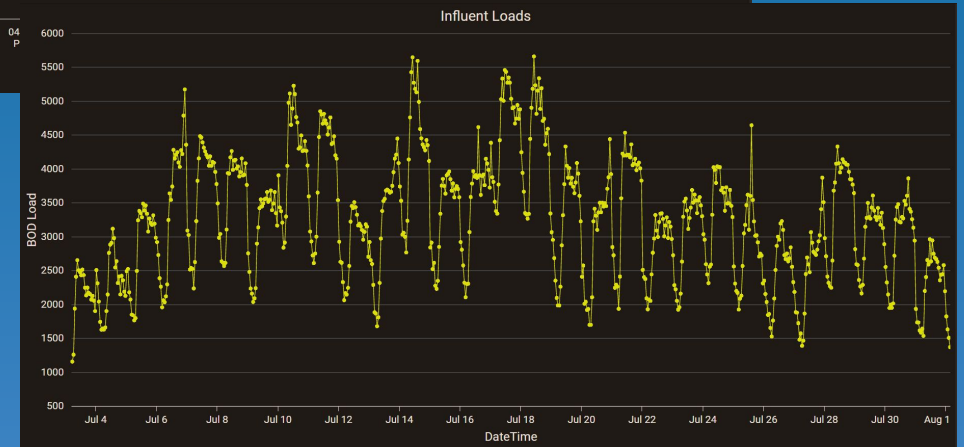
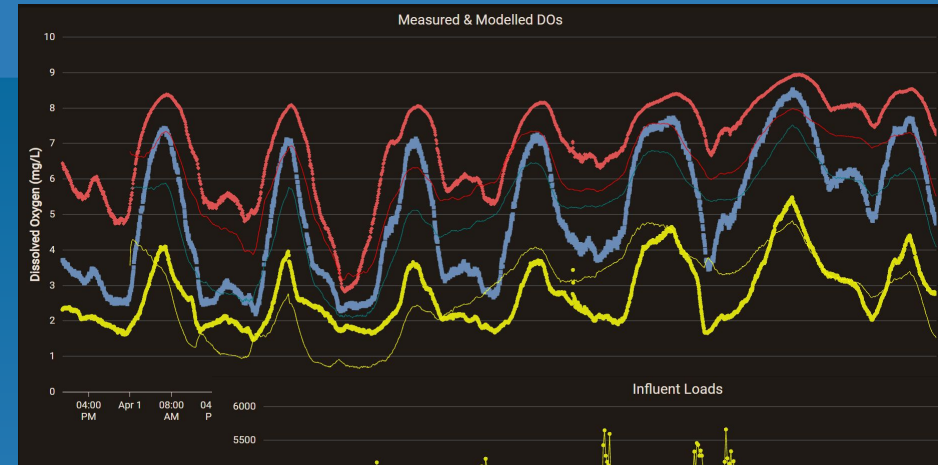
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Analysis Results

Real-Time KPIs

- MLSS Setpoints
- Fe Dosing Rates
- \$/m³ treated
- kWh / m³
- m³ gas / kg of solids, ...

Solution Success

□ PrecisionNow Implementation

- User-Configurable DT technology
- Data scheduling to/from the model
- Real-time pre/post data analysis & preparation
- Multiple model capabilities (simple, AI, mechanistic, ...)

□ PrecisionNow Advantage

- Assessment of data quality *is essential*

- Data assisted operation
 - Operations
 - Process monitoring assistance, SOPs
 - Engineering
 - Upgrade testing
 - Control
 - Control system design and testing
 - Lab
 - Optimised data collection, data quality
 - Instrumentation
 - Optimization of sensor maintenance
 - Management
 - Decision support

□ IT Policies

- **Inflexible** □ incorrectly assume outcomes and risk
 - geared towards and only applicable to major tech companies (MS, Oracle, SAP, AWS ...)
- **Risk** □ no mechanism/policy for assessing risk properly
 - unwilling to test, easier to just reject unknown
- **Approval** □ No roadmap for adoption approval, 'passing the buck' is common ... 'not our decision'

□ IT Policies

- Competencies

- ‘Why are we talking to this guy ? This is a feature of our network and the software that we purchased from another vendor’

- Questionnaires that **equate oddly different risks** or are **simply not applicable** □ *inflexible*

- ‘Does the organisation review its policies annually?’

- ||

- ‘Does the solution use strong encryption for transmission of confidential information?’

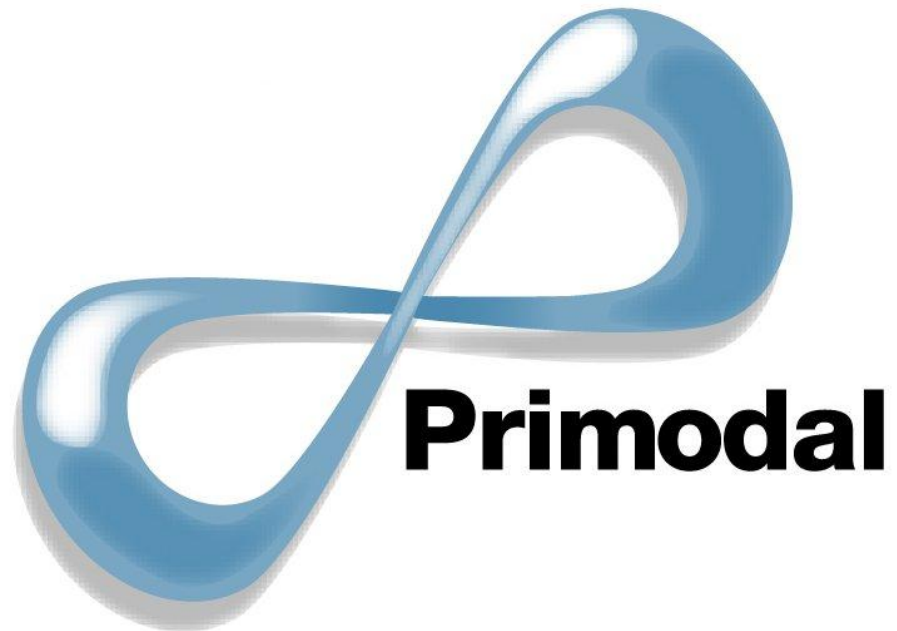
□ Policy Disconnect

- Institutional & Implementation
 - No incentive for adoption of new ideas
 - Buy Canadian, but reality is that acceptance geared to US giants
 - International client appetite for risk based on the actual risk
 - Willingness to invest in and work with innovative companies

□ Costs to Canada

- Municipal clients paying 10x more for work
- Technology & expertise leaving the country

Thank-you !



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